

VG7235U

現代人講求便利性，在速食文化盛行下，一次性的食物包材、杯子、杯蓋的消耗對於地球環境造成相當大的負擔，VG7235U是一款可用來製作片材的改性聚乳酸樹脂規格，因其特殊的配方，具有非常高的結晶效率，可避免終端製品在高溫下發生變形，應用例：一次性包材、杯子、杯蓋。

| Property | Test Method | Unit | Value | Test Method | Unit | Value |
|-------------------------------|-------------|--------------------|-------|------------------|-------------------|-------|
| MECHANICAL | | | | | | |
| Tensile Strength | ASTM D638 | kg/cm ² | 740 | GB/T1040-1992 | MPa | 74 |
| Elongation (at break) | ASTM D638 | % | 3.2 | GB/T1040-1992 | % | 3.2 |
| Flexure Modulus | ASTM D790 | kg/cm ² | 53000 | GB/T9341-2000 | GPa | 5.3 |
| Flexure Strength | ASTM D790 | kg/cm ² | 1160 | GB/T9341-2000 | MPa | 116 |
| IZOD Impact / Notched (23°C) | ASTM D256 | kg-cm/cm | 3.8 | GB/T1043-1992 | KJ/m ² | 3.8 |
| THERMAL | | | | | | |
| Heat Deflection Temperature | ASTM D648 | °C | 120 | GB/1634-2004 | °C | 120 |
| Melting Point (DSC) | | | | GB/T19466.3-2004 | °C | 180 |
| PHYSICAL | | | | | | |
| Density | | | | GB/T1033-1986 | g/cm ³ | 1.36 |
| Specific Gravity | ASTM D792 | - | 1.36 | | | |
| Melt Flow Rate (190°C/2.16Kg) | ASTM D1238 | g/10min | 0.4 | GB/T3682-2000 | g/10min | 0.4 |

(1)Values shown are based upon specific condition. Variations within normal tolerances are possible for various colors. Actual properties of individual batches will vary within specification limits.



Reported values are only as guidelines for designers and processors of modified thermoplastics. Data are obtained from specimens molded under carefully controlled conditions from representative samples of the compound described herein. Properties may be materially affected by pellet cut, size, color, molding techniques applied, and shape of the item molded. No assurance can be implied that all molded articles will have the same properties as those listed.

The values of specification listed were collected and shown to the best of our knowledge. However, we ask for understanding that we can not take over liability for the results in individual cases and for the suitability and completeness of our recommendations, and can not guarantee that no third-party patent rights are restricted. It is the responsibility of the customer to determine that the product is safe, lawful and technically suitable for the intended use.

Packaging and Drying

Water contain will affect the molding process the mechanical properties of end products. The moisture level of each resin is controlled under 0.1% (1000 ppm) before packaging. Drying of before a process is necessary.

The available packages of resins are shown in the following table. Special package can supplied upon request. Each package will be attached tag which shows the product grade, the lot number, the net weight. The products will be stacked on pallet. Maximum weight of each pallet is 1,000 kg.

| | 25 | 500 | 750 | 1,000 |
|---------------|----|-----|-----|-------|
| Paper bag *1 | | | | |
| Aluminum foil | ● | | | |
| Bulk bag *2 | | | | ● |
| Paper box | | | | |

(1) Polyethylene laminated for interior layer.

(2) Polypropylene woven bag

The drying condition is recommended by 80°C for 2 to 4 hours. Insufficient drying will cause die drool, rough surface appearance, reduced output, and low mechanical properties. Streaks can be caused by overheating of the material or long time remaining in the barrel.

Storage

Please store resins indoor with room temperature. Avoid to be in touched with water, oil or solvent. Some high purity grades of must be stored under low dusty environment. The dust of package may cause contamination when it be opened.

Although resins are thermoplastic polymer, long term storage is not recommended. The normal storage warranty will be 2 years.

Product Safety

For the safety properties of the material, we refer to our MSDS which can be requested from our sales offices.

During practical operation we advise to wear personal safety protections for hand, eye, and body. Caution! Handling or processing the resins may generate a dust which can cause irritation of the eye, skin, nose and throat.

Reported values are only as guidelines for designers and processors of modified thermoplastics. Data are obtained from specimens molded under carefully controlled conditions from representative samples of the compound described herein. Properties may be materially affected by pellet cut, size, color, molding techniques applied, and shape of the item molded. No assurance can be implied that all molded articles will have the same properties as those listed.

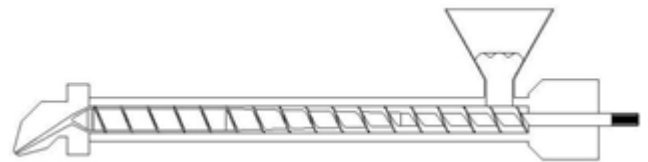
The values of specification listed were collected and shown to the best of our knowledge. However, we ask for understanding that we can not take over liability for the results in individual cases and for the suitability and completeness of our recommendations, and can not guarantee that no third-party patent rights are restricted. It is the responsibility of the customer to determine that the product is safe, lawful and technically suitable for the intended use.

Regrind

Resins are thermoplastic materials. Sprues, runners or side sheets are possible to be reprocessed. The regrinds must be clean, low thermally degraded and well dried. The acceptable level of regrind depends on the application. Be aware that regrind of purify grades is not recommended for original application.

Molding Condition

| Mold | Nozzle | Front | Center | Rear | Temp °C |
|------|--------|-------|--------|------|---------|
| | | | | | 190 |
| | | | | | 180 |
| | | | | | 170 |
| | | | | | 160 |
| | | | | | 150 |
| | | | | | 90 |
| | | | | | 70 |



The recommendations and data given are based on our experience to date, however, no liability can be assumed in connection with their usage and processing.

For Additional Information

Customer service

liu@uniwin-chem.com.tw

+ (886) 2336-2202